

150502

Wednesday, August 24, 2016 12:59:39 PM

N900040100

Stop *NS2*

25

25

Reference:

Run Start *NR1*

Stop *NR2*

QC: Date: SPC (Y/N): Date:

Draw Nbr	Revision Nbr
D3403	E

0.00

Hardinge CNC LATHE SMALL

Memo

0.42

1- Turn as per Folio FA558 & Dwg D3403

Folio Rev: AA Dwg Rev: E

2-Deburr

DAS

49

9-89

16/08/24

0.00

QC2- Inspect parts off machine FAI/FAIB

Memo

0.08

Quality Control

DAS

49

9-89

16/8/24

0.00

QC8- Inspect parts - second check

Memo

0.08

Quality Control

DAS

08

9-89

Work Order ID 150502***150502***

Page 2

Wednesday, August 24, 2016 12:59:39 PM

Item ID: D3403-3 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Bushing
Start Date: 08/24/2016 Start Qty: 25.00 ***25*** Cust Item ID:
Required Date: 08/31/2016 Req'd Qty: 25.00 ***25*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>ST034</u>	0.00							
130						<u>30</u>			<u>DAS 6 9-89</u>
Packaging	Memo	0.42						AUG 26 2016	
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140						<u>RAN</u>		AUG 29 2016	
QC	Memo	0.04							
Quality Control									

DAS
21
9-89

AUG 26 2016

Picklist Print

Page 1

Wednesday, August 24, 2016 12:59:38 PM

Work Order ID: 150502

150502

Parent Item: D3403-3

D3403-3

Parent Item Name: Bushing

Start Date: 08/24/2016

Required Date: 08/31/2016

Start Qty: 25.00

Required Qty: 25.00

Comments: IPP Rev:A05.08.31New issueKJ/JLM
IPP Rev:B 06-03-07 As per Rev B JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.750		Purchased		No		100	f	43.2200	0.206	5.421053			

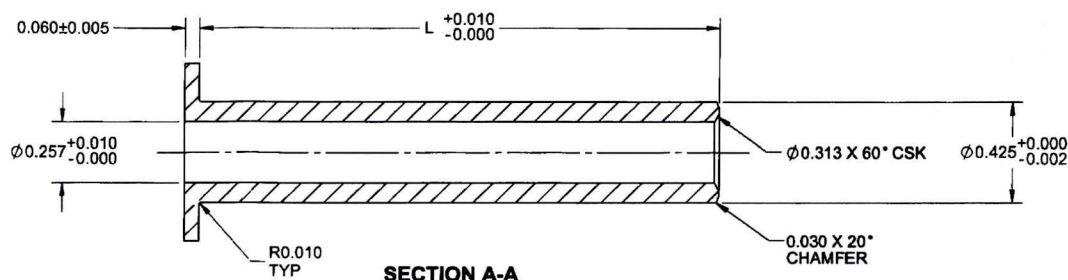
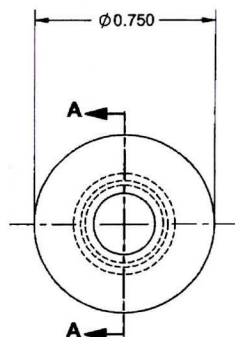
M303R0 750

303 Round Bar 0.750

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT	36	
m135471	36	
MAT028	7.22	
m135094	6.36	
m135327	0.86	

5.92

DAS
49
9-89 16/08/24



SECTION A-A

D3403-X BUSHING

DART P/N	L	WEIGHT (LBS)
D3403-1	2.360	0.07
D3403-3	2.165	0.06
D3403-5	2.420	0.07

NOTES:

- 1) MATERIAL: AISI 303 SS ROUND BAR
PER ASTM A582
REF. DART SPEC. M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: PER TABLE

E	D3403-1 WAS 2.416, D3403-5 WAS 2.440 REASON: CAR15-109	ML	16.02.23
D	FOR-5, 2.440 WAS 2.500 (PER PAR 11-125)	XDF	11.10.28
C	REFORMAT TO CURRENT STD PER QSI 043; ADDED D3403-5. TOL WAS +0.005/-0.000. REASON: PAR#10-029	MB	10.04.21
B	ADD COUNTERSINK	PH	06.01.23
A	NEW ISSUE	PH	05.03.07
REV.	DESCRIPTION	BY	DATE
DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3403 TITLE BUSHING SCALE NTS COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DRAWN	ML		
CHECKED	AJS		
MFG. APPR.	JLM		
APPROVED	WM		
DE APPR.	DS	REV. E SHEET 1 OF 1	
DATE	16.02.23	DATE	

RELEASED
2016-04-28
E2W 11-516

APPROVED